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CLAIMS

What is claimed is:

- 1. A network with QoS (Quality of Service) control, which comprises:
 - a first connection port for receiving first class signals;
- a second connection port for receiving second class signals which require a higher transmission priority than the first class signals;
 - a QoS control element, which receives the first class signals and the second class signals transmitted from the first connection port and the second connection port, respectively; and
 - a third connection port, which outputs the first class signals and the second class signals.
 - 2. The network device of claim 1, wherein the QoS control element allows the second class signals to pass first according to port priorities.
- 3. The network device of claim 1, wherein the QoS control element allows the second class signals to pass first according to a TOS (Type Of Service) definition item.
 - 4. The network device of claim 1, wherein the QoS control element allows the second class signals to pass first according to a VLAN (Virtual Local Area Network) tag.
 - 5. The network device of claim 1, wherein the first connection port connects to a LAN.
- 6. The network device of claim 1, wherein the second connection port connects to at least one telephone device.
 - 7. The network device of claim 1, wherein the third connection port connects to a WAN.

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- 8. The network device of claim 1, wherein the first class signal is a data packet.
- 9. The network device of claim 1, wherein the second class signal received by the second connection port is an analogue voice signal.
- 10. The network device of claim 9, wherein the second class signal received by the QoScontrol element is a digital voice data packet that is converted from the analogue voice signal.
 - 11. The network device of claim 9 further comprising:

an encoder/decoder for converting the analogue voice signal into a digital voice signal;

a digital signal processor for compressing the digital voice signal into a digital voice data packet; and

a CPU for encapsulating the digital voice data packet.

12. A network device with QoS control, which comprises:

a first connection port, which connects to a LAN and receives a data packet;

a second connection port, which connects to a telephone device and receives an analogue voice signal;

an encoder/decoder, which converts the analogue voice signal into a digital voice signal;

a digital signal processor, which compresses the digital voice signal into a digital voice data packet;

a CPU, which encapsulates the digital voice data packet;

a QoS control element, which receives the digital voice data packet and the data packet and allows the digital voice data packet to pass first when the digital

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voice data packet and the data packet are received simultaneously; and a third connection port, which outputs the digital voice data packet and the data packet.

- 13. The network device of claim 12, wherein the QoS control element allows the digital
 voice data packet to pass first according to port priorities.
 - 14. The network device of claim 12, wherein the QoS control element allows the digital voice data packet to pass first according to a TOS definition item.
 - 15. The network device of claim 12, wherein the QoS control element allows the digital voice data packet to pass first according to a VLAN tag.
- 10 16. A QoS control method, which comprises the steps of:

receiving a first class signal via a first connection port;

receiving a second class signal that requires a higher QoS than the first class signal via a second connection port;

allowing the second class signal to pass first through the control of a QoS control element; and

outputting the first class signal and the second class signal via a third connection port.

- 17. The method of claim 16, wherein the QoS control element allows the second class signals to pass first according to port priorities.
- 20 18. The method of claim 16, wherein the QoS control element allows the second class signals to pass first according to a TOS (Type Of Service) definition item.
 - 19. The method of claim 16, wherein the QoS control element allows the second class

signals to pass first according to a VLAN tag.

- 20. The method of claim 16, wherein the first class signal is a data packet.
- 21. The method of claim 16, wherein the second class signal received by the second connection port is an analogue voice signal.
- 5 22. The method of claim 21, wherein the second class signal received by the QoS control element is a digital voice data packet converted from the analogue voice signal.